

**PATENT APPLICATION**

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

In re application of

Docket No: Q86966

Gunnar Leo KARUP, et al.

Appln. No.: 10/528,691

Group Art Unit: 1625

Confirmation No.: 4613

Examiner: Celia C. Chang

Filed: March 22, 2005

For: NOVEL RALOXIFENE ACID ADDITION SALTS AND/OR SOLVENTS THEREOF, IMPROVED METHOD FOR PURIFICATION OF SAID RALOXIFENE ACID ADDITION SALTS AND/OR SOLVATES THEROF AND PHARMACEUTICAL COMPOSITION COMPRISING THESE

**DECLARATION UNDER 37 C.F.R. § 1.132**

**MAIL STOP AMENDMENT**

Commissioner for Patents

P.O. Box 1450

Alexandria, VA 22313-1450

Sir:

I, Erik Fischer, hereby declare and state:

THAT I am a citizen of Denmark;

THAT I have received the degree of M.Sc. Chemistry in 1994 from the University of Copenhagen;

THAT I have been employed as a scientist by Medico Chemical Laboratory/Riso National Laboratory in Denmark from February 1995 to October 1995;

THAT I have been employed at Novo Nordic A/S.

THAT I have been employed at GEA Farmaceutisk Fabrik (now Pharmazell Denmark A/S), since August 98, the last six years as head of chemical development;

THAT I was part of the development team associated with the above-identified application when it was discovered that the name of the compounds of Examples 4 and 6 -

*EF*

Raloxifene DL-lactate hemihydrate and Raloxifene L-lactate ¼-hydrate, respectively, were incorrect;

THAT I was part of the development team associated with the above-identified application when it was discovered that the correct name of the compounds of Examples 4 and 6 are Raloxifene DL-lactate and Raloxifene L-lactate, respectively;

THAT the error was discovered as a result of the newest development within the area of analysis techniques;

THAT, on November 29, 2006, it was discovered that Raloxifene DL-lactate was the anhydrate, as shown by the lab report and corresponding differential scanning calorimetric chart attached as Exhibit A;

THAT, shortly after December 6, 2006, it was discovered that Raloxifene ¼ hydrate was the anhydrate, based on the results that the water content was 0.4%, as shown by the lab report attached as Exhibit B.

THAT the inventors were in possession of Raloxifene DL-lactate and Raloxifene L-lactate, as identified by the X-ray diffraction pattern provided below on September 30, 2002 (filing date of the priority application (PA 200201450)), at the latest;

THAT, at the latest, on September 30, 2002, the inventors were in possession of a compound exhibiting the following X-ray crystalline positions,

XRD:

| D         | 2Theta | I(rel) | I(abs) | FWHM   |
|-----------|--------|--------|--------|--------|
| 13.595814 | 6.4959 | 28.40  | 12683  | 0.1400 |
| 10.855533 | 8.1382 | 16.15  | 7211   | 0.1200 |
| 9.849394  | 8.9711 | 32.17  | 14369  | 0.1000 |
| 9.534325  | 9.2682 | 66.95  | 29898  | 0.1300 |

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|          |         |        |       |        |
|----------|---------|--------|-------|--------|
| 8.150249 | 10.8465 | 45.20  | 20188 | 0.1300 |
| 7.240730 | 12.2138 | 63.53  | 28374 | 0.1400 |
| 6.769843 | 13.0670 | 18.42  | 8227  | 0.1500 |
| 6.272666 | 14.1077 | 75.67  | 33794 | 0.1900 |
| 5.818832 | 15.2143 | 13.28  | 5933  | 0.2000 |
| 5.657337 | 15.6513 | 18.07  | 8070  | 0.1300 |
| 5.505030 | 16.0872 | 10.51  | 4692  | 0.1000 |
| 5.261933 | 16.8357 | 17.48  | 7806  | 0.1400 |
| 5.089504 | 17.4104 | 16.14  | 7210  | 0.1000 |
| 5.001569 | 17.7189 | 41.94  | 18732 | 0.0900 |
| 4.958950 | 17.8725 | 29.16  | 13023 | 0.1148 |
| 4.797388 | 18.4795 | 19.39  | 8660  | 0.1100 |
| 4.669322 | 18.9910 | 49.20  | 21972 | 0.1400 |
| 4.574684 | 19.3876 | 63.21  | 28227 | 0.1000 |
| 4.533019 | 19.5676 | 44.94  | 20071 | 0.1148 |
| 4.440548 | 19.9792 | 32.70  | 14604 | 0.1200 |
| 4.301886 | 20.6301 | 100.00 | 44659 | 0.1500 |
| 4.155406 | 21.3657 | 78.00  | 34833 | 0.1600 |
| 4.059049 | 21.8797 | 27.53  | 12296 | 0.1800 |
| 3.960846 | 22.4285 | 25.59  | 11427 | 0.1000 |
| 3.907408 | 22.7393 | 83.48  | 37282 | 0.1200 |
| 3.865461 | 22.9894 | 16.46  | 7350  | 0.1148 |
| 3.828892 | 23.2120 | 17.46  | 7798  | 0.0900 |
| 3.773130 | 23.5599 | 50.71  | 22649 | 0.1200 |

*EPF*

|          |         |       |       |        |
|----------|---------|-------|-------|--------|
| 3.716486 | 23.9243 | 23.06 | 10300 | 0.1300 |
| 3.652238 | 24.3515 | 15.79 | 7053  | 0.1800 |
| 3.584725 | 24.8174 | 12.91 | 5764  | 0.1500 |
| 3.486791 | 25.5261 | 30.45 | 13600 | 0.1200 |
| 3.439149 | 25.8858 | 22.21 | 9919  | 0.1300 |
| 3.396267 | 26.2184 | 17.86 | 7978  | 0.1100 |
| 3.370045 | 26.4261 | 12.48 | 5572  | 0.1148 |
| 3.329320 | 26.7553 | 9.21  | 4113  | 0.1100 |
| 3.292728 | 27.0582 | 11.81 | 5274  | 0.1000 |
| 3.278070 | 27.1815 | 11.25 | 5026  | 0.1148 |
| 3.218620 | 27.6935 | 21.24 | 9485  | 0.1900 |
| 3.167986 | 28.1452 | 13.80 | 6162  | 0.0900 |
| 3.143230 | 28.3715 | 30.33 | 13546 | 0.1000 |
| 3.095423 | 28.9191 | 14.02 | 6260  | 0.1200 |
| 3.024921 | 29.5058 | 11.56 | 5161  | 0.1400 |
| 3.007253 | 29.6831 | 13.40 | 5984  | 0.1300 |

and exhibiting a mp of 196-198°C, having an IR spectra, and elemental analysis of 65.07% C, 5.93% H, 2.37% N, and 5.34% S as set forth on page 22 of the specification;

THAT, at the latest, on September 30, 2002, the inventors were in possession of a compound exhibiting the following X-ray crystalline positions,

XRD:

| <u>D</u>  | <u>2Theta</u> | <u>I(rel)</u> | <u>I(abs)</u> | <u>FWHM</u> |
|-----------|---------------|---------------|---------------|-------------|
| 14.079244 | 6.2726        | 45.93         | 16568         | 0.1300      |
| 9.974912  | 8.8580        | 32.43         | 11699         | 0.1100      |

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|          |         |        |       |        |
|----------|---------|--------|-------|--------|
| 9.526523 | 9.2758  | 71.31  | 25721 | 0.1200 |
| 8.215598 | 10.7600 | 47.82  | 17248 | 0.1100 |
| 7.246270 | 12.2045 | 80.04  | 28871 | 0.1100 |
| 7.065557 | 12.5178 | 16.17  | 5832  | 0.0700 |
| 6.878001 | 12.8606 | 22.74  | 8201  | 0.1200 |
| 6.283709 | 14.0828 | 66.27  | 23901 | 0.0800 |
| 6.194698 | 14.2862 | 53.98  | 19470 | 0.0984 |
| 5.859529 | 15.1080 | 11.17  | 4028  | 0.0984 |
| 5.744935 | 15.4112 | 16.16  | 5828  | 0.1200 |
| 5.312222 | 16.6751 | 18.02  | 6499  | 0.1200 |
| 5.046910 | 17.5585 | 34.26  | 12356 | 0.0900 |
| 4.978933 | 17.8001 | 54.66  | 19715 | 0.1000 |
| 4.918535 | 18.0205 | 17.40  | 6277  | 0.0984 |
| 4.746264 | 18.6804 | 26.77  | 9655  | 0.1000 |
| 4.712771 | 18.8143 | 46.35  | 16716 | 0.0900 |
| 4.569429 | 19.4101 | 57.60  | 20777 | 0.1000 |
| 4.455985 | 19.9093 | 53.60  | 19332 | 0.1200 |
| 4.345589 | 20.4204 | 12.70  | 4579  | 0.0900 |
| 4.268096 | 20.7952 | 86.33  | 31139 | 0.0900 |
| 4.106332 | 21.6241 | 20.17  | 7274  | 0.1100 |
| 4.042283 | 21.9710 | 22.73  | 8197  | 0.1200 |
| 3.944656 | 22.5218 | 23.46  | 8462  | 0.1000 |
| 3.913129 | 22.7056 | 100.00 | 36069 | 0.1100 |
| 3.831706 | 23.1947 | 15.49  | 5586  | 0.0900 |

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|          |         |       |       |        |
|----------|---------|-------|-------|--------|
| 3.777075 | 23.5350 | 69.72 | 25148 | 0.1400 |
| 3.735872 | 23.7983 | 14.85 | 5358  | 0.0984 |
| 3.667856 | 24.2463 | 11.94 | 4305  | 0.0900 |
| 3.639035 | 24.4413 | 13.87 | 5001  | 0.0800 |
| 3.589918 | 24.7809 | 9.38  | 3383  | 0.0984 |
| 3.545715 | 25.0949 | 23.58 | 8505  | 0.0800 |
| 3.505655 | 25.3864 | 33.63 | 12131 | 0.1100 |
| 3.442223 | 25.8622 | 22.60 | 8152  | 0.1100 |
| 3.411017 | 26.1030 | 10.82 | 3901  | 0.0984 |
| 3.371851 | 26.4117 | 44.16 | 5108  | 0.1000 |
| 3.280618 | 27.1600 | 15.23 | 5494  | 0.1100 |
| 3.251104 | 27.4114 | 14.23 | 5134  | 0.0800 |
| 3.232072 | 27.5760 | 19.25 | 6943  | 0.1100 |
| 3.153056 | 28.2812 | 12.42 | 4479  | 0.1900 |
| 3.143130 | 28.3724 | 12.29 | 4432  | 0.0984 |
| 3.081939 | 28.9479 | 17.16 | 6189  | 0.2200 |
| 3.040378 | 29.3524 | 9.73  | 3510  | 0.1300 |
| 2.990508 | 29.8532 | 15.29 | 5514  | 0.1400 |
| 2.929711 | 30.4876 | 11.37 | 4102  | 0.1200 |
| 2.892397 | 30.8906 | 18.91 | 6822  | 0.1200 |
| 2.856192 | 31.2922 | 8.91  | 3214  | 0.1100 |
| 2.818108 | 31.7261 | 14.79 | 5336  | 0.2500 |
| 2.765584 | 32.3450 | 15.86 | 5720  | 0.1300 |

and exhibiting a mp of 171-173°C, having an IR spectra, and elemental analysis of 65.50% C, 5.85% H, 2.50% N, and 5.74% S as set forth on page 29 of the specification;

THAT the above compounds are the compounds of Examples 4 and 6, respectively;

THAT on September 30, 2002, at the latest, the inventors were in possession of the compounds of Examples 4 and 6 of the specification, which are Raloxifene DL-lactate and Raloxifene L-lactate, respectively, which is demonstrated by the X-ray diffraction patterns (Figures 2 and 6 of the present application) and reproduced below;

Figure 2 of the present application

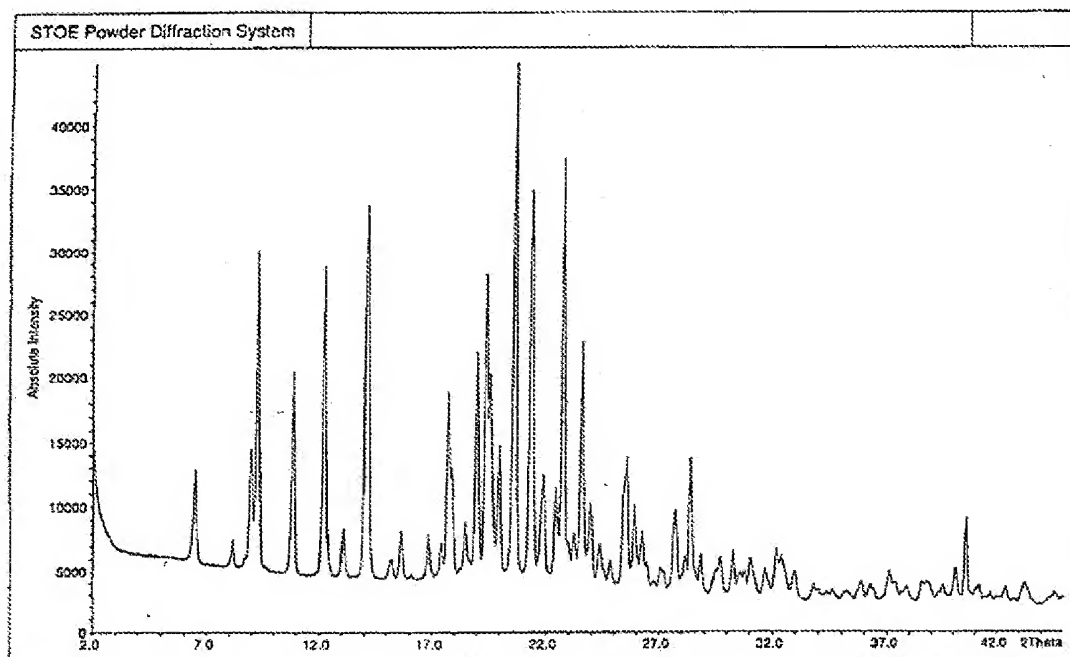
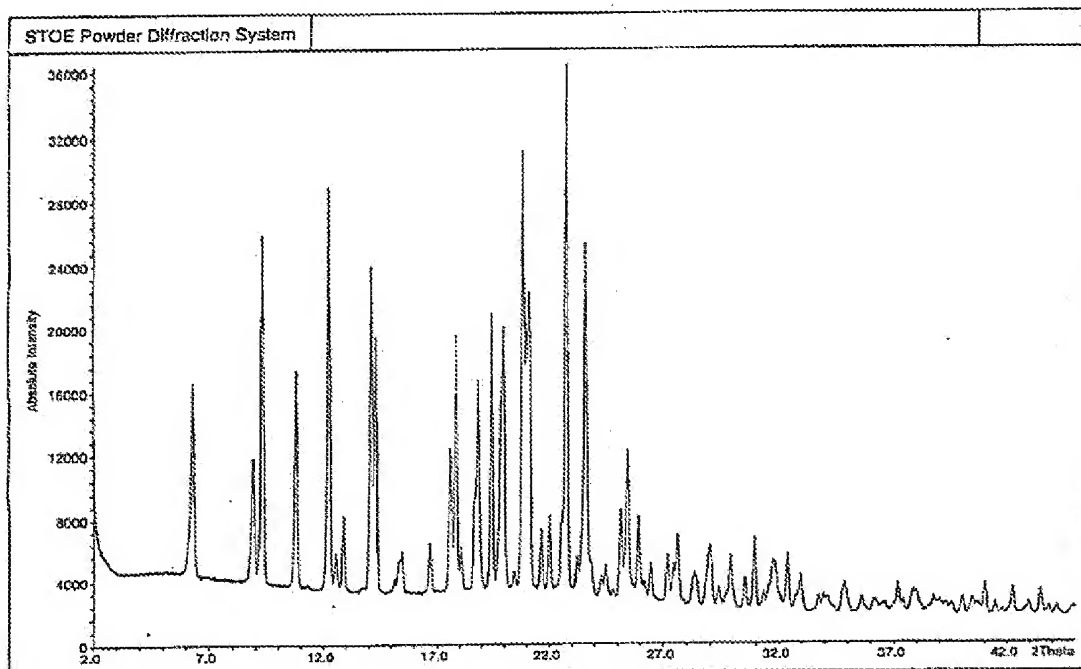


Figure 6 of the present application



THAT samples #6.4045.23.1 (Raloxifene DL-lactate) and #6.4045.24.1 (Raloxifene L-lactate) were prepared according to the processes of Examples 4 and 6, respectively.

THAT the X-ray diffraction patterns for Raloxifene DL-lactate and Raloxifene L-lactate, obtained according to the process for preparing the compounds of Examples 4 and 6, were obtained using Siemens D-5000 diffractometer (Bruker-AXS, Karlsruhe, Germany).

THAT when the X-ray diffraction pattern of Figure 2 of the present application and for Raloxifene DL-lactate above, and Figure 6 of the present application and for Raloxifene L-lactate were superimposed, there was very good compliance, as can be seen below.

Figure A Superimposition of XRPD-diffractogram for #6.4045.23.1<sup>1</sup>

<sup>1</sup> The arrows point to two minor differences thought to represent impurities in the analyzed sample.



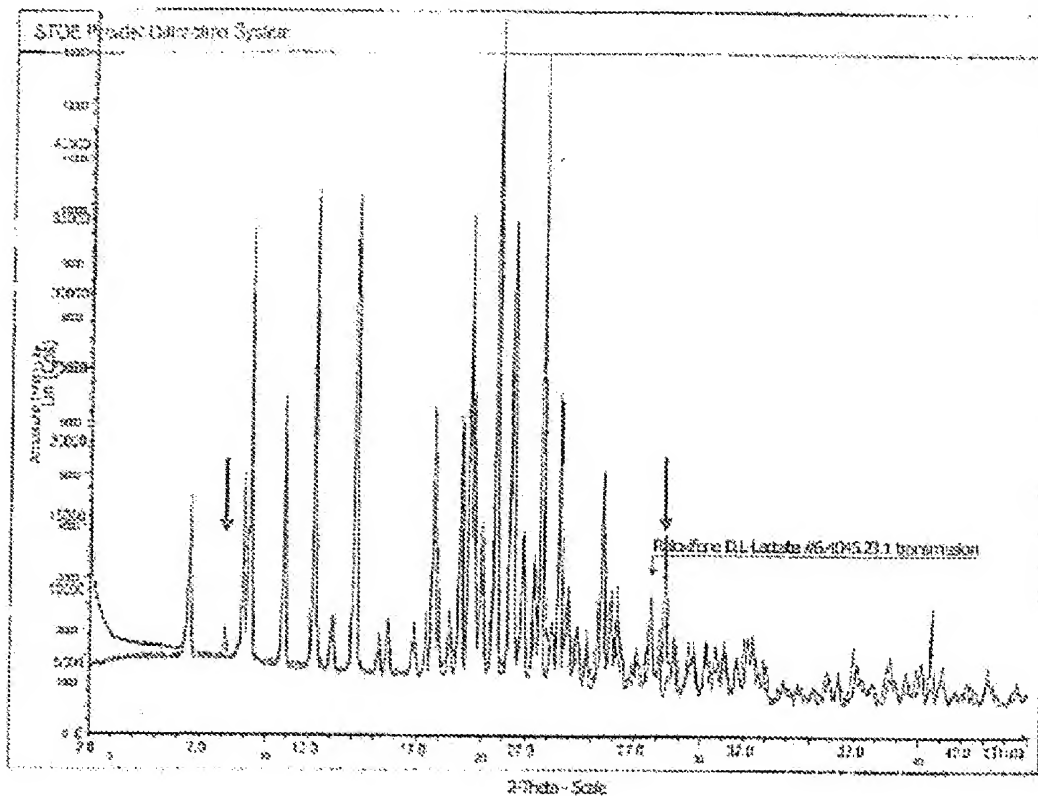
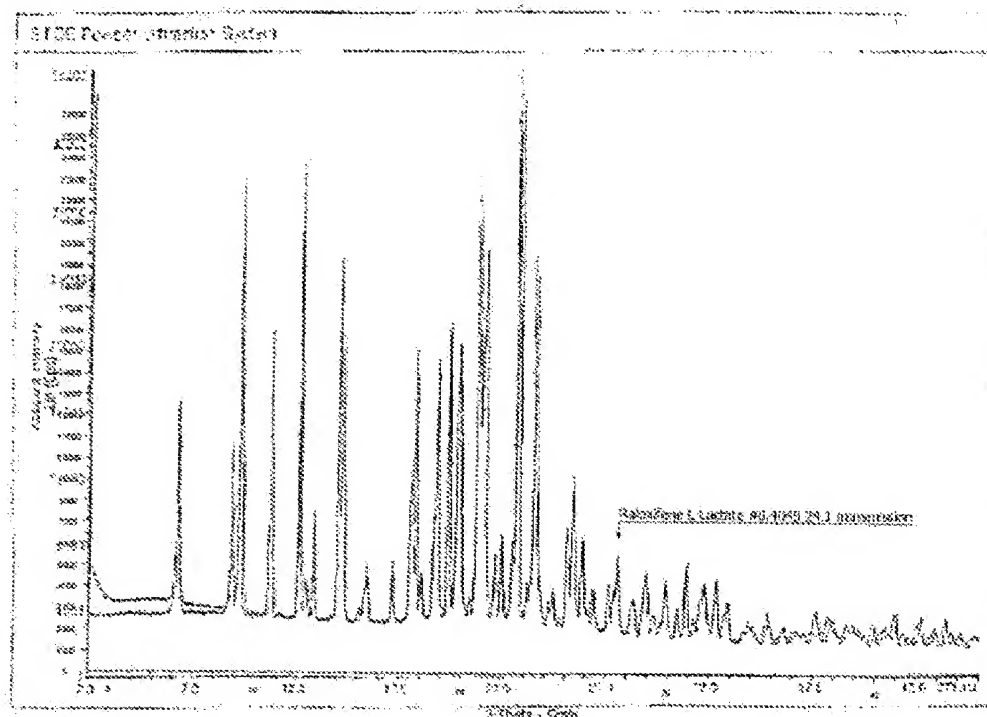


Figure B Superimposition of XRPD-diffractogram for #6.4045.24.1

CPE



THAT it is well known that if X-ray diffraction patterns are identical, the samples must be of identical crystalline structure and hydratization;

THAT since the X-ray diffraction patterns of Example 4 of the specification and #6.4045.23.1 (Raloxifene DL-lactate) are identical, it is evident that the inventors had possession of Raloxifene DL-lactate on September 30, 2002, at the latest;

THAT since the XRPD patterns of Example 6 of the specification and #6.4045.24.1 (Raloxifene L-lactate) are identical, it is evident that the inventors had possession of Raloxifene L-lactate on September 30, 2002, at the latest;

THAT it is also evident that the compounds described as "D, L-lactate hemihydrate" or "L-lactate ¼ -hydrate" in the present specification were anhydrous; and

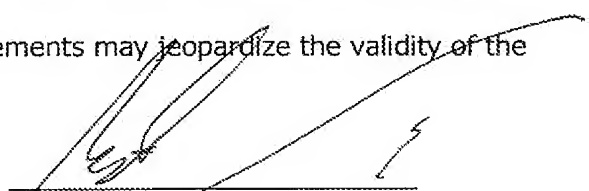
THAT new compounds are not being introduced into the present application, but only the name of the compounds of Examples 4 and 6 are being corrected.

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I declare further that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

Date: 12.10.2010

  
Erik Fischer